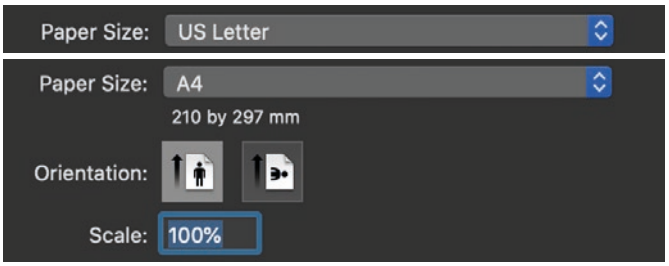
PROJECT PATTERN
MESSENGER BAG (1/2)



Printing Instruction

The pattern is designed to be printable. We took into consideration the standard printer margin for letter & A4 sized papers.
Select “US letter” or “A4” under paper size. Make sure portrait mode is selected.
Be sure to click “scale: 100%” to ensure that the page is going to print to scale.



Recommended Leather Weight

1.6mm~2.0mm (4~5oz)

Instruction

1. Print out the pattern, glue it onto cardboard, and cut out the pattern.
2. Use a fine polishing cloth or sponge to buff the leather surface.
3. Square one of the leather edges straight, then use a Strip Ease to cut out a 25mm (1") strap.
4. Measure and cut 145cm (57") from the strap, and round off the ends with the Strap End Punch.
5. Apply Burnishing Gum to the back and smooth out the grain. Then separately bevel the edges, apply Burnishing Gum, and burnish with the Burnishing Machine.
6. Mark the hole locations on the strap, punch holes, then sequentially insert the strap slide, trigger snaps, and attach with rivets.
7. Use a Scratch Awl to trace the pattern onto the leather and mark the hole positions. Then rough-cut the required leather.
8. Apply Burnishing Gum to the back of the leather and smooth out the grain.
9. Cut out all leather components.
10. Bevel the edges and burnish them with the Burnishing Machine.
11. Use a Scratch Awl and the Wing Divider to mark out the stitching line positions (We recommend a 3mm wide guideline for stitching), then punch all stitching holes.
12. Punch hardware holes and install the Magnetic clasps.
13. First, stitch the front end of the Buckle Straps and the Clasp Tabs. Then, after inserting in the buckles, stitch the rear ends.
14. Use Positioning Needles to hold the leather pieces and stitch the back panel and the pocket together.
15. Finally, stitch the cover of the back panel to the buckle strap.

To be continued...

Tools & material available on www.ivan.tw

MESSENGER BAG (1/2)

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PRINTABLE TEMPLATE

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Glue

Back Piece (1)

Measure this ruler against you own to make sure the pattern is to scale.

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Back Piece (2)

Measure this ruler against you own to make sure the pattern is to scale.

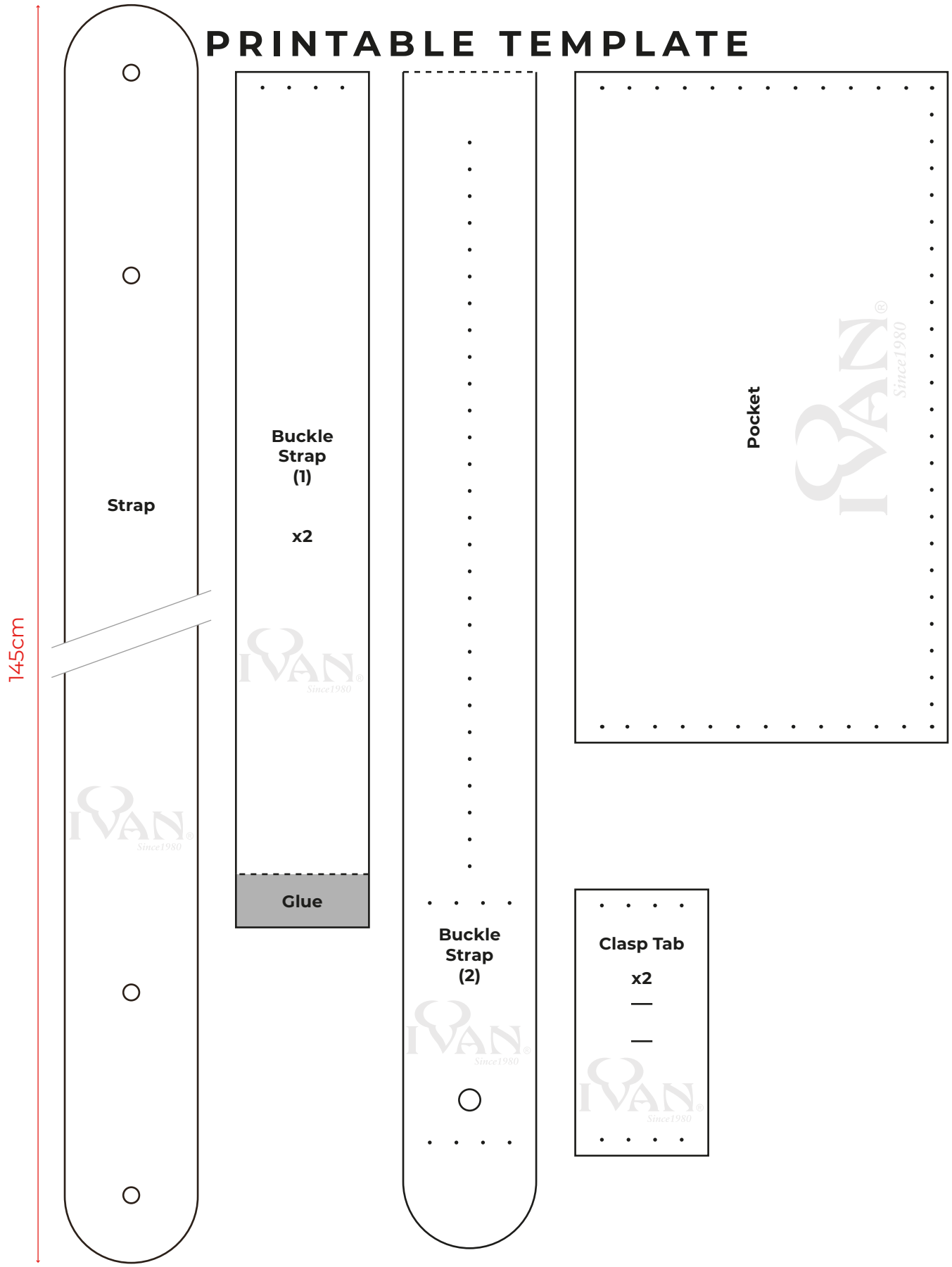
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